

3-in-1 Joint Formula® combines nutrients, oils and botanical extracts to promote joint comfort.* This powerful formula is designed to support healthy joints* in three distinct ways:

■ **Rebuild:** The well-known ingredients of Glucosamine and Chondroitin are included in this formula to help rebuild cartilage.* These nutrients promote healthy tissues and help to maintain joint structure and mobility.*

■ **Lubricate:** Glucosamine and Chondroitin enhance the lubricating synovial fluid that cushions and supports joints.* These nutrients support joint comfort.*

■ **Soothes:** This formula is enhanced by the inclusion of Omega-3 Fatty Acids from Fish Oil and Flaxseed Oil. It also delivers a blend of soothing botanical extracts, including Boswellia, Turmeric and Stinging Nettle.*

3-in-1 Joint Formula® can help to rebuild, lubricate and soothe your joints.* This advanced combination of nutrients can give you the support you need to promote long-term joint and connective tissue health.*

What makes us different:

■ **Liquid Soft-Gels** - The nutrients in these easy-to-swallow Liquid Soft-Gels are released fast. Other forms of delivery can contain binders and fillers that may cause stomach upset and offer no nutritional value. Advanced Liquid Soft-Gels provide an optimum delivery system.

*These statements have not been evaluated by the Food & Drug Administration. This product is not intended to diagnose, treat, cure or prevent any disease.



Quality Assurance - Irwin Naturals® is committed to providing the highest quality products for your health. We employ compliance testing to ensure purity and potency.



Global Responsibility - Over the years we have donated to organizations that support the environment and the health of our children.



Patented BioPerine® - Our special BioPerine Complex enhances the bioavailability, absorption and potency of many nutrients.*

Usage Warnings: Do not use if safety seal is broken. Check with your doctor before using this product if you are using medication or have any medical conditions. Do not use if you have a bile duct obstruction. Do not use if you may become pregnant, are pregnant or nursing. Do not exceed recommended daily intake. Not intended for use by persons under 18. **KEEP OUT OF REACH OF CHILDREN.** Store in a cool, dry place.

WARNING: (State of California Prop 65) This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

QUESTIONS: Contact Consumer Affairs
1-800-297-3273 • Weekdays 8:00 AM to 5:00 PM (PST)
Questions@IrwinNaturals.com

DISTRIBUTED, FORMULATED and QUALITY TESTED by:
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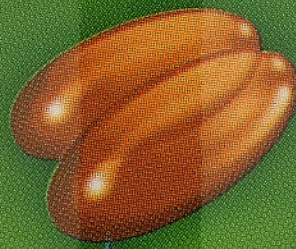
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3-in-1 Joint Formula®



[1] Rebuild®

[2] Lubricate®

[3] Soothe®

90 LIQUID SOFT-GELS

DIETARY SUPPLEMENT

Full Disclosure Ingredient Panel

DIRECTIONS: (Adult) Take six (6) Liquid Soft-Gels per day with a meal and a full glass (8oz) of water. May be taken all at once or in divided doses.

Supplement Facts

Serving Size: 6 Liquid Soft-Gels

Servings per Container: 15

	Amount per Serving	%Daily Value
Calories	60	
Total Fat	3.5 g	4%**
Saturated Fat	1 g	4%**
Cholesterol	15 mg	5%**
Total Carbohydrates	3 g	1%**
Dietary Fiber	1 g	2%**
Protein	3 g	
Vitamin E (as d-Alpha Tocopherol)	10 mg	67%
Niacin (as Niacinamide)	23 mg	144%
Folate	382 mcg DFE (225 mcg folic acid)	96%
Vitamin B12 (as Cyanocobalamin)	120 mcg	5000%
Manganese (as Manganese Gluconate)	7 mg	304%
Sodium	95 mg	4%**
Potassium	250 mg	5%
Fish Oils (1035 mg Omega-3 fatty acids)	3180 mg	†
Glucosamine Sulfate	1500 mg	†
Chondroitin Sulfate	1200 mg	†
Flaxseed Oil (50% ALA, 75 mg)(seed)	150 mg	†
MSM (Methylsulfonylmethane)	150 mg	†
Indian Frankincense extract (65% boswellic acid, 74.75 mg)(gum resin)	115 mg	†
Stinging Nettle extract (0.8% phytosterols, 0.56 mg)(leaf)	70 mg	†
Turmeric extract (95% curcuminoids, 38 mg)(root)	40 mg	†
Alpha-Lipoic Acid	5 mg	†
BioPerine Complex	6 mg	†
BioPerine® Black Pepper extract (95% piperine)(fruit),		
Ginger extract (5% gingerols)(rhizome)		

**% Daily Value based on a 2,000 calorie diet

†Daily Value not established

Other Ingredients: Gelatin, purified water, glycerin, soy lecithin, annatto (color), titanium dioxide (color), beeswax, St. John's bread (carob)(color), turmeric (color), dicalcium phosphate and maltodextrin.

Contains: Crustacean Shellfish (crab, lobster, shrimp), Fish (anchovy, sardine), Soy

● BIOPERINE® is a registered trademark of Sabinsa Corporation.

No preservatives added.