

3-in-1 Joint Formula is a targeted formula that incorporates the latest clinical research with additional joint supporting nutrients. Clinical studies have shown that the combination of Glucosamine 1500mg per day and Chondroitin 1200mg per day can promote joint mobility.* The nutrients in this formula support healthy joints in three distinct ways:

- **Rebuild:** The well-known ingredients of Glucosamine and Chondroitin are included in this formula at efficacious levels to help rebuild cartilage.* These ingredients, along with vitamins and botanicals, promote healthy tissue, helping to maintain joint structure and mobility.*
- **Lubricate:** Glucosamine strengthens joint cartilage, and Chondroitin is an important structural component of cartilage supplying joint lubrication for the cushioning effect.* These two nutrients work together with MSM, an organic form of sulfur, to promote flexibility.*
- **Soothes:** Boswellia serrata is a traditional Indian herb also known as Indian frankincense. Boswellic acids in this plant have been researched to inhibit production of leukotrienes which may lead to discomfort.* Having strong joints is just one piece of the puzzle when it comes to mobility and comfort. Omega-3 oils work with other ingredients in this formula to lubricate tissues.*

Overexertion, physical exercise and aging are just some of the reasons joint concerns arise. This unique formula,

*These statements have not been evaluated by the Food & Drug Administration. This product is not intended to diagnose, treat, cure or prevent any disease.

taken on a daily basis, supports joint health, flexibility and mobility.*

What makes us different:



Liquid Soft-Gels - The nutrients in these easy-to-swallow Liquid Soft-Gels are released fast. Other forms of delivery can contain binders and fillers that may cause stomach upset and offer no nutritional value. *Advanced Liquid Soft-Gels provide an optimum delivery system.*



Quality Assurance - We at Irwin Naturals® are committed to providing the highest quality products for your health. We employ third party testing for independent verification of purity and potency.



Environmental Responsibility - A percentage of our profit is donated to organizations that support the environment. As much as 90% of our future medicines may come from our dwindling rain forests.



Patented Bioperine® Complex - Bioperine® enhances the bioavailability, absorption and potency of many nutrients.

Usage Warnings: Do not use if safety seal is broken. Check with your doctor before using this product if you are using medication or have any medical conditions. Do not use if you are pregnant or nursing. Do not exceed recommended daily intake. Not intended for use by persons under 18. **KEEP OUT OF REACH OF CHILDREN.** Store in a cool, dry place.

WARNING: (State of California Prop 65) This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

No preservatives added.

QUESTIONS: Call Nutritional Support 1-800-297-3273
Weekdays 7:30 AM to 4:30 PM (PST)

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IRWIN NATURALS®

3-in-1 Joint Formula®



(1) **Rebuild®**

(2) **Lubricate®**

(3) **Soothe®**



90 LIQUID SOFT-GELS
DIETARY SUPPLEMENT

Full Disclosure Ingredient Panel

DIRECTIONS: (Adult) Take six (6) Liquid Soft-Gels a day in divided doses with meals and a full glass of water.

Supplement Facts

Serving Size: 6 Liquid Soft-Gels
Servings per Container: 15

	Amount per Serving	%Daily Value
Vitamin E (as d-Alpha Tocopherol)	15 IU	50%
Niacin (as Niacinamide)	23 mg	115%
Folic Acid	225 mcg	56%
Vitamin B12 (as Cyanocobalamin)	120 mcg	2000%
Manganese (as Manganese Gluconate)	7 mg	350%
Glucosamine Sulfate	1500 mg	†
Chondroitin Sulfate	1200 mg	†
Omega-3 Essential Fatty Acids (from Marine Lipid and Flax Seed oils)(75% marine, 25% flax)	600 mg	†
MSM (Methylsulfonylmethane)	150 mg	†
Indian Frankincense extract (65% boswellic acid/gum resin)	115 mg	†
Stinging Nettle extract (0.8% phytosterols)(root)	70 mg	†
Turmeric extract (95% curcuminoids)(rhizome)	40 mg	†
Alpha-Lipoic Acid	5 mg	†
Bioperine Complex	6 mg	†
Bioperine® Black Pepper extract (95% piperine)(fruit), Ginger extract (5% gingerols)(root)		

† Daily Value not established

Other ingredients: Soy bean oil, gelatin, glycerin, purified water, soy lecithin, beeswax, annatto, titanium dioxide, St. John's bread and turmeric.

Contains: Soy, Fish (anchovy, sardine), Crustacean Shellfish (lobster, shrimp, crab)

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